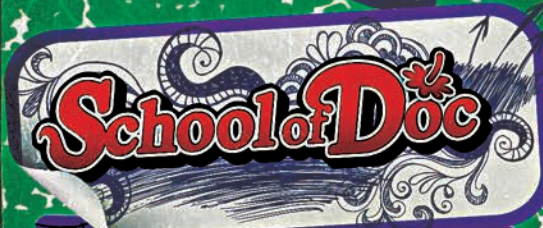


BUILT IN  
AMERICA  
SINCE 1976

# DOC JOHNSON MATERIALS

At Doc Johnson, every product we make is produced with the highest quality materials available. We believe that the material each product is made from is as important as the product design itself. We use the most cutting-edge materials in the world, including our own custom made rubbers, UR3, antibacterial Sil-A-Gel, and more. Our goal is to consistently design, manufacture, and deliver the finest products available today—most made right here in America.



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WAC-2012-03





## PVC (Polyvinyl Chloride)

PVC

PVC is one of the most widely used materials in the world. In the adult market PVC allows the flexibility to make the toys soft, medium or firm. PVC also allows for a beautiful array of fun colors. You will find many of your favorite and bestselling Doc Johnson toys made from this material; from vibrators to dongs to dildos and butt plugs, including items made abroad to our many items we proudly make in America.

### KEY PROPERTIES AND FEATURES:

- \* Available in various degrees of hardness (very soft — very hard)
- \* Available in an amazing array of colors and can be translucent or completely opaque
- \* All Doc Johnson's Made in America PVC is made with non-phthalate plasticizers
- \* Durable \* Latex-Free
- \* Transfers vibration very well
- \* Should be cleaned with mild soap and water before and after every use
- \* Compatible with all types of lubricants.

### DOC'S FAVORITE TOYS:

- \* Lucid Dream #14 \* Men's Pleasure Wand
- \* Classic Butt Plug \* Crystal Jellies
- \* The Original iVibe Rabbit

## TPE/TPR

TPE TPR

### (THERMOPLASTIC ELASTOMER/RUBBER)

TPE/TPR are commonly used materials due to their ease of manufacturing and unique properties. Combining some of the best of rubber and plastic qualities, TPE/TPR has the ability to be used in a wide array of adult products. TPE/TPR does not need plasticizers to soften the material; therefore it is always non-phthalate. With strong tear strength, TPE/TPR can be made very soft without the threat of the product breaking down, which is why it is the material of choice for Doc's amazing masturbators.

### KEY PROPERTIES AND FEATURES:

- \* Available in various hardness (very soft — very hard)
- \* Non-phthalate \* Durable \* Latex-Free
- \* Excellent tear strength
- \* Transfers vibration very well
- \* Available in a variety of shapes
- \* Should be cleaned with mild soap and water before and after every use
- \* Compatible with water-based lubricants

### DOC'S FAVORITE TOYS:

- \* Mood Pleasers \* White Nights Squirmy
- \* Throbbing Hearts \* TitanMen Cock Ring
- \* The UR30 Realistic Cock

## ABS

ABS

### (ACRYLONITRILE BUTADIENE STYRENE)

ABS is the most well-known hard plastic. The primary properties of ABS are impact resistance and toughness. ABS's light weight and ability to be injection molded and extruded make it useful in manufacturing a wide selection of products. Due to the fact that ABS is always in a hard state, it does not contain any plasticizers, which makes it ALWAYS phthalate-free and nonporous.

### KEY PROPERTIES AND FEATURES:

- \* Hard body \* Durable \* Non-porous
- \* Phthalate-free \* Transfers vibration very well
- \* Available in a variety of shapes
- \* Should be cleaned with mild soap and water before and after every use
- \* Compatible with all types of lubricants

### DOC'S FAVORITE TOYS:

- \* The Original Pocket Rocket
- \* 7 Functions Wonder Bullet \* Velvet Touch Vibes
- \* White Nights Kit \* Decadence G-Spot Vibe.

## SILICONE

SIL

Considered to be the most hygienic material in the adult market, silicone is widely used due to its nonporous and inert physical nature, durability, the ability to be thoroughly cleaned, and lack of phthalates. Silicone is a great replacement to PVC because it mimics a lot of the capabilities, softness and flexibility, while staying attractive to the more health conscience consumer. Silicone is considerably more expensive than other materials due to its exceptional qualities and the process in which it is used to make products.

### KEY PROPERTIES AND FEATURES:

- \* Hypoallergenic \* Phthalate-Free \* Warms to body temperature \* Life-like feel \* Easy to clean (Dishwasher or boiling water: Non-vibrating only)
- \* Nonporous \* Transfers vibration very well

### DOC'S FAVORITE TOYS:

- \* Platinum Premium Silicone Range \* Silicone Love Rings
- \* The Original iVibe Rabbit — Silicone
- \* James Deen Silicone Signature Cock

## GLASS

GLS

Borosilicate glass is a type of glass that is more resistant to thermal shock or stress, and therefore much less likely to break during normal use. Glass is another very hygienic material that offers users a unique toy experience. Available in vibrating and non-vibrating toys, glass gives consumers an expanse of uses.

### KEY PROPERTIES AND FEATURES:

- \* Hypoallergenic \* Phthalate-free \* Nonporous
- \* Can be cooled or warmed to extreme temperatures
- \* Easy to clean (Dishwasher or boiling water: Non-vibrating only)
- \* Transfers vibration very well

### DOC'S FAVORITE TOYS:

- \* Reflections \* Sasha Grey Black Glass